ARATHANE® 5753 A

Version	Revision Date:	SDS Number:	Date of last issue: 08/26/2020
3.0	05/02/2022	400001009994	Date of first issue: 12/09/2015

Print Date 05/03/2022

SECTION 1. IDENTIFICATION

Product name : ARATHANE® 5753 A

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC

Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Component used for the manufacture of electrical insulation parts

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity (Inhalation) : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Specific target organ toxicity - repeated exposure (Inhalation) : Category 2

Short-term (acute) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H373 May cause damage to organs through prolonged or repeated exposure if inhaled.
H401 Toxic to aquatic life.

Precautionary statements : **Prevention:**
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
P285 In case of inadequate ventilation wear respiratory protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362 Take off contaminated clothing and wash before reuse.
Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-methylenediphenyl diisocyanate	101-68-8	50 - 70
Benzene, 1,1'-methylenebis[isocyanato-, homopolymer	39310-05-9	20 - 30
2,4'-methylenediphenyl diisocyanate	5873-54-1	1 - 5
triethyl phosphate	78-40-0	1 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Do not leave the victim unattended.
Get medical attention immediately if symptoms occur.
Show this safety data sheet to the doctor in attendance.

If inhaled : If breathed in, move person into fresh air.
Call a physician or poison control centre immediately.
Keep patient warm and at rest.
Keep respiratory tract clear.
If breathing is difficult, give oxygen.
If breathing is irregular or stopped, administer artificial respiration.
If unconscious, place in recovery position and seek medical advice.
Consult a physician immediately if symptoms such as shortness of breath or asthma are observed.
A hyper-reactive response to even minimal concentrations of diisocyanates may develop in sensitised persons.
The exposed person may need to be kept under medical surveillance for 48 hours.
LC50 (rat) : ca. 490 mg/m³ (4 hours) : using experimentally produced respirable aerosol having aerodynamic diameter <5microns.
Methods used to generate the exposure concentrations in the animal studies use extreme laboratory conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor pressure. Therefore, these test results cannot be used to for hazard classification of the

material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for acute inhalation toxicity.

In case of skin contact	:	In case of contact, immediately flush skin with soap and plenty of water. Take off contaminated clothing and shoes immediately. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Call a physician if irritation develops or persists. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-Tam™, PEG-400) or corn oil may be more effective than soap and water.
In case of eye contact	:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If easy to do, remove contact lens, if worn. Protect unharmed eye. Keep eye wide open while rinsing. Seek medical advice.
If swallowed	:	Gently wipe or rinse the inside of the mouth with water. DO NOT induce vomiting unless directed to do so by a physician or poison control center. Keep respiratory tract clear. Keep at rest. If a person vomits when lying on his back, place him in the recovery position. Never give anything by mouth to an unconscious person. Take victim immediately to hospital. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	Severe allergic skin reactions, bronchiospasm and anaphylactic shock This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing

Notes to physician	:	Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours. The first aid procedure should be established in consultation with the doctor responsible for industrial medicine.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Foam Carbon dioxide (CO2) Dry powder
Unsuitable extinguishing media	:	Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous.
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses. The pressure in sealed containers can increase under the influence of heat. Exposure to decomposition products may be a hazard to health.
Hazardous combustion products	:	Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN. In the event of extreme heat (>500 degrees C), aniline is suspected of being formed.
Specific extinguishing methods	:	Cool containers/tanks with water spray.
Further information	:	Standard procedure for chemical fires. Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed. Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Prevent fire extinguishing water from contaminating surface water or the ground water system. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Immediately evacuate personnel to safe areas. Use personal protective equipment. If specialised clothing is required to deal with the spillage, take

note of any information in Section 8 on suitable and unsuitable materials.
Ensure adequate ventilation.
Keep people away from and upwind of spill/leak.
Only qualified personnel equipped with suitable protective equipment may intervene.
For additional precautions and advice on safe handling, see section 7.
Never return spills in original containers for re-use.
Make sure that there is a sufficient amount of neutralizing/ absorbent material near the storage area.
The danger areas must be delimited and identified using relevant warning and safety signs.
Treat recovered material as described in the section "Disposal considerations".
For disposal considerations see section 13.

Environmental precautions : Do not allow uncontrolled discharge of product into the environment.
Do not allow material to contaminate ground water system.
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
Local authorities should be advised if significant spillages cannot be contained.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Clean-up methods - small spillage
Contain spillage, soak up with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).
Clean contaminated surface thoroughly.
Sweep up or vacuum up spillage and collect in suitable container for disposal.
Neutralize small spillages with decontaminant.
The compositions of liquid decontaminants are given in Section 16.
Remove and dispose of residues.
Clean-up methods - large spillage
If the product is in its solid form:
Spilled MDI flakes should be picked up carefully.
The area should be vacuum cleaned to remove remaining dust particles completely.
If the product is in its liquid form:
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Leave to react for at least 30 minutes.
Shovel into open-top drums for further decontamination.
Wash the spillage area with water.
Test atmosphere for MDI vapour.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Technical measures	:	Ensure that eyewash stations and safety showers are close to the workstation location.
Local/Total ventilation	:	Use only with adequate ventilation.
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	For personal protection see section 8. Avoid formation of aerosol. Do not breathe vapours or spray mist. Do not breathe vapours/dust. Do not swallow. Do not get in eyes or mouth or on skin. Do not get on skin or clothing. Avoid exposure - obtain special instructions before use. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Keep container closed when not in use. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Industrial use of aprotic polar solvents for cleaning can release hazardous primary aromatic amines (>0.1%)
Conditions for safe storage	:	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in properly labelled containers. Observe label precautions. Protect from moisture. Electrical installations / working materials must comply with the technological safety standards. Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this SDS.
Recommended storage temperature	:	64 - 104 °F / 18 - 40 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type	Control	Basis

		(Form of exposure)	parameters / Permissible concentration	
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.005 ppm	ACGIH
		TWA	0.005 ppm 0.05 mg/m3	NIOSH REL
		C	0.02 ppm 0.2 mg/m3	NIOSH REL
		C	0.02 ppm 0.2 mg/m3	OSHA Z-1
		C	0.02 ppm 0.2 mg/m3	OSHA P0
2,4'-methylenediphenyl diisocyanate	5873-54-1	C	0.02 ppm 0.2 mg/m3	OSHA Z-1
		TWA	0.005 ppm 0.05 mg/m3	NIOSH REL
		C	0.02 ppm 0.2 mg/m3	NIOSH REL
		C	0.02 ppm 0.2 mg/m3	OSHA P0

Personal protective equipment

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
In emergency, non-routine and unknown exposure situations, including confined space entries, a NIOSH-certified full facepiece pressure demand self-contained breathing apparatus (SCBA)or a full facepiece pressure demand supplied air respirator (SAR) with auxiliary self-contained air supply, should be used.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin.

Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms. Examples of glove materials that might provide suitable protection include: Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated (“EVAL”), Polychloroprene (Neoprene*), Nitrile/butadiene rubber (“nitrile” or “NBR”), Polyvinyl chloride (“PVC” or “vinyl”), Fluoroelastomer (Viton*).

When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time

greater than 240 minutes according to EN374) is recommended.

When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.
Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/specifications provided by the glove supplier
By industrial use of aprotic polar solvents for cleaning : Butyl rubber (0.7mm), Nitrile rubber (0.4mm), Chloroprene (0.5mm)

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.
Chemical splash goggles.
Always wear eye protection when the potential for inadvertent eye contact with the product cannot be excluded.
Please follow all applicable local/national requirements when selecting protective measures for a specific workplace.
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Recommended:
Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek Pro 'F' disposable coverall.

Protective measures : Personal protective equipment comprising: suitable protective gloves, safety goggles and protective clothing
The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.
Ensure that eye flushing systems and safety showers are located close to the working place.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
Wash face, hands and any exposed skin thoroughly after handling.
Remove contaminated clothing and protective equipment before entering eating areas.
When using do not eat, drink or smoke.
Contaminated work clothing should not be allowed out of the workplace.
Wash hands before breaks and immediately after handling the product.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	yellow
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	substance/mixture reacts with water
Melting point/freezing point	:	No data available
Boiling point/boiling range	:	597 °F / 314 °C
Flash point	:	> 351 °F / > 177 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.0004 hPa (77 °F / 25 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.2
Density	:	1.2 g/cm3
Solubility(ies)		
Water solubility	:	Water reactive
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.

Viscosity		
Viscosity, dynamic	:	50 mPa.s (77 °F / 25 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Molecular weight	:	No data available
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Reaction with water (moisture) produces CO2-gas. Exothermic reaction with materials containing active hydrogen groups. The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents. MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface. A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.
Conditions to avoid	:	Extremes of temperature and direct sunlight. Exposure to air or moisture over prolonged periods.
Incompatible materials	:	Acids Amines Bases Metals water
Hazardous decomposition products	:	Combustion products may include: carbon monoxide, carbon dioxide, nitrogen oxides, hydrocarbons and HCN. In the event of extreme heat (>500 degrees C), aniline is suspected of being formed.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute inhalation toxicity	:	Assessment: The substance/mixture is not toxic on inhalation as defined by dangerous goods regulations. Remarks: Methods used to generate the exposure concentrations in the animal studies use extreme laboratory

conditions and does not represent actual exposure conditions of the material in the workplace, storage, transportation or expected use on the market due to the very low vapor pressure. Therefore, these test results cannot be used to for hazard classification of the material. Rather, an acute toxicity estimate is calculated based on weight of evidence and expert judgement and is used to justify a modified classification for acute inhalation toxicity.

Acute toxicity estimate: 1.53 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Components:

4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : LC50 (Rat, male and female): 431.18 mg/m3
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit): > 9,400 mg/kg
Remarks: Information given is based on data obtained from similar substances.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Acute oral toxicity : LD50 (Rat, female): > 5,000 mg/kg
Method: OECD Test Guideline 425
Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat, male and female): 0.49 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit, male and female): > 9,400 mg/kg
Method: OECD Test Guideline 402

2,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity : LC50 (Rat): 0.49 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The component/mixture is moderately toxic after short term inhalation.

Acute dermal toxicity : LD50 (Rabbit, male and female): > 9,400 mg/kg
Method: OECD Test Guideline 402

triethyl phosphate:

Acute oral toxicity	:	LD50 (Rat): 1,600 mg/kg Assessment: The component/mixture is moderately toxic after single ingestion.
Acute inhalation toxicity	:	LC50 (Rat, male and female): > 8817 mg/m3 Exposure time: 4 h Test atmosphere: dust/mist Method: OECD Test Guideline 403
Acute dermal toxicity	:	LD50 (Rabbit): > 20,000 mg/kg

Skin corrosion/irritation

Components:

4,4'-methylenediphenyl diisocyanate:

Species	:	Rabbit
Assessment	:	Irritating to skin.
Method	:	OECD Test Guideline 404
Result	:	Irritating to skin.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Species	:	Rabbit
Result	:	Skin irritation

2,4'-methylenediphenyl diisocyanate:

Species	:	Rabbit
Assessment	:	Irritant
Method	:	OECD Test Guideline 404
Result	:	Irritating to skin.

triethyl phosphate:

Species	:	Rabbit
Assessment	:	No skin irritation
Method	:	OECD Test Guideline 404
Result	:	No skin irritation

Serious eye damage/eye irritation

Components:

4,4'-methylenediphenyl diisocyanate:

Species	:	Rabbit
Result	:	Irritating to eyes.
Assessment	:	Irritating to eyes.
Method	:	OECD Test Guideline 405

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Species	:	Rabbit
Result	:	Mild eye irritation
Method	:	OECD Test Guideline 405

2,4'-methylenediphenyl diisocyanate:

Species	:	Humans
Result	:	Irritation to eyes, reversing within 7 days
Assessment	:	Mild eye irritant
Method	:	OECD Test Guideline 405
Remarks	:	Mild eye irritation

triethyl phosphate:

Species	:	Rabbit
Result	:	Eye irritation
Method	:	OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

4,4'-methylenediphenyl diisocyanate:

Exposure routes	:	Skin
Species	:	Guinea pig
Assessment	:	May cause sensitisation by skin contact.
Method	:	OECD Test Guideline 406
Result	:	May cause sensitisation by skin contact.

Test Type	:	Local lymph node assay (LLNA)
Exposure routes	:	Respiratory Tract
Species	:	Guinea pig
Assessment	:	May cause sensitisation by inhalation.
Result	:	May cause sensitisation by inhalation.

Assessment	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled., May cause an allergic skin reaction.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Exposure routes	:	Skin
Species	:	Guinea pig
Method	:	OECD Test Guideline 406
Result	:	May cause sensitisation by skin contact.

Exposure routes	:	Respiratory Tract
Species	:	Guinea pig
Result	:	May cause sensitisation by inhalation.

Assessment	:	May cause sensitisation by inhalation and skin contact.

2,4'-methylenediphenyl diisocyanate:

Exposure routes	:	Skin
Species	:	Mouse
Assessment	:	May cause sensitisation by skin contact.
Result	:	Causes sensitisation.

Exposure routes	:	Respiratory Tract
Species	:	Guinea pig

Assessment : May cause sensitisation by inhalation.
Result : Causes sensitisation.

Assessment : Mild eye irritation

triethyl phosphate:

Exposure routes : Skin
Species : Mouse
Method : OECD Test Guideline 429
Result : Does not cause skin sensitisation.

Germ cell mutagenicity

Components:

4,4'-methylenediphenyl diisocyanate:

Genotoxicity in vitro : Test Type: reverse mutation assay
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

Genotoxicity in vivo : Test Type: Micronucleus test
Species: Rat (male)
Cell type: Somatic
Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 113 mg/m3
Method: OECD Test Guideline 474
Result: negative

Test Type: comet assay
Species: Rat (male)
Cell type: Liver cells
Application Route: inhalation (dust/mist/fume)
Dose: 2.5/4.9/12 mg/m3
Method: OECD Test Guideline 489
Result: negative

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Genotoxicity in vitro : Concentration: ca 50 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Application Route: Inhalation
Exposure time: 3 Weeks
Dose: 118 mg/m3
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity - Assessment : Animal testing did not show any mutagenic effects.

2,4'-methylenediphenyl diisocyanate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : Application Route: Inhalation
Exposure time: 3 w
Dose: 118 mg/m3
Method: OECD Test Guideline 474
Result: negative

triethyl phosphate:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Method: OECD Test Guideline 482
Result: negative

Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 478
Result: negative

Carcinogenicity

Product:

Remarks : Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in a chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m3), there was a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m3 and no effects at 0.2 mg/m3. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumour formation will occur.

Remarks : Industrial use of aprotic polar solvents for cleaning can release hazardous primary aromatic amines (>0.1%)
Based on animal studies, primary aromatic amines are considered as potential carcinogen to humans. Some of those chemicals are proven carcinogens to humans
Provided the recommended personal protective equipment and hygiene measures are applied, no adverse effects to human health are to be expected

Components:

4,4'-methylenediphenyl diisocyanate:

Species : Rat, female

Application Route	:	Inhalation
Exposure time	:	24 month(s)
Activity duration	:	17 h
Dose	:	0, 0.2, 0.7, 2.1 mg/m3 mg/m³
Frequency of Treatment	:	5 days/week
NOEL	:	0.7 mg/m³
LOAEL	:	0.23 mg/m³
Result	:	positive
Target Organs	:	Lungs

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Species	:	Rat, male and female
Application Route	:	Inhalation
Exposure time	:	24 month(s)
Dose	:	1 mg/m³
Frequency of Treatment	:	5 daily
Method	:	OECD Test Guideline 453
Result	:	negative

2,4'-methylenediphenyl diisocyanate:

Species	:	Rat, male and female
Application Route	:	Inhalation
Exposure time	:	24 month(s)
Dose	:	1 mg/m³
Frequency of Treatment	:	5 daily
Method	:	OECD Test Guideline 453
Result	:	positive
Target Organs	:	Lungs

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

4,4'-methylenediphenyl diisocyanate:

Effects on foetal development	:	Test Type: Pre-natal Species: Rat, female Application Route: Inhalation Dose: 0/1/3/9 mg/m3 Duration of Single Treatment: 10 d Frequency of Treatment: 7 days/week General Toxicity Maternal: LOAEL: 9 mg/m³ Developmental Toxicity: NOAEC: 3 mg/m³ Method: OECD Test Guideline 414

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Effects on foetal development : Species: Rat, female
Application Route: Inhalation
General Toxicity Maternal: NOAEL: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

2,4'-methylenediphenyl diisocyanate:

Effects on fertility : Species: Rat, female
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: Animal testing did not show any effects on fertility.

Species: Rat, male and female
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: Animal testing did not show any effects on fertility.

Effects on foetal development : Species: Rat, male and female
Application Route: Inhalation
General Toxicity Maternal: NOAEL: 4 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

triethyl phosphate:

Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: NOAEL: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

STOT - single exposure

Components:

4,4'-methylenediphenyl diisocyanate:

Exposure routes : Inhalation
Target Organs : Respiratory Tract
Assessment : May cause respiratory irritation., The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Exposure routes : inhalation (dust/mist/fume)
Target Organs : Respiratory Tract
Assessment : May cause respiratory irritation.

2,4'-methylenediphenyl diisocyanate:

Exposure routes : Inhalation
Target Organs : Respiratory system
Assessment : The substance or mixture is classified as specific target organ

toxicant, single exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure

Components:

4,4'-methylenediphenyl diisocyanate:

Exposure routes	:	Inhalation
Target Organs	:	Respiratory system
Assessment	:	May cause damage to organs through prolonged or repeated exposure., The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Repeated dose toxicity

Components:

4,4'-methylenediphenyl diisocyanate:

Species	:	Rat, female
LOEC	:	1 mg/m3
Application Route	:	Inhalation
Test atmosphere	:	dust/mist
Exposure time	:	2 years 17 h
Number of exposures	:	5 days/week
Dose	:	0, 0.2, 0.7, 2.1 mg/m3
Method	:	Chronic toxicity
Assessment	:	The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Species	:	Rat, male and female
NOEC	:	0.2 mg/m3
Test atmosphere	:	dust/mist
Exposure time	:	2 yr
Number of exposures	:	5 d
Method	:	OECD Test Guideline 453
Repeated dose toxicity - Assessment	:	No adverse effect has been observed in chronic toxicity tests.

2,4'-methylenediphenyl diisocyanate:

Species	:	Rat, male and female
NOEC	:	0.2 mg/m3
Exposure time	:	2 yr
Number of exposures	:	5 d
Method	:	OECD Test Guideline 453
Repeated dose toxicity - Assessment	:	Mild eye irritation

triethyl phosphate:

Species	:	Rat, male and female
NOAEL	:	1000 mg/kg

Application Route	:	Ingestion
Exposure time	:	4 Weeks
Number of exposures	:	7 d
Method	:	Subacute toxicity

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4,4'-methylenediphenyl diisocyanate:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l End point: mortality Exposure time: 96 h Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EL50 (Daphnia magna (Water flea)): 9 mg/l End point: Immobilization Exposure time: 48 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201 GLP: yes
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): >= 10 mg/l Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211 Remarks: Information given is based on data obtained from similar substances.
Toxicity to microorganisms	:	EC50 (activated sludge): > 1,000 mg/l Exposure time: 3 h

Test Type: static test
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg
Exposure time: 336 h

Plant toxicity : EC50: >1000 milligram per kilogram
Exposure time: 14 d
Species: Avena sativa (oats)

EC50: >1000 milligram per kilogram
Exposure time: 14 d
Species: Lactuca sativa (lettuce)

Ecotoxicology Assessment

Acute aquatic toxicity : Toxic to aquatic life.

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 1,000 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 1,640 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): >= 10 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

Toxicity to microorganisms : EC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg
Exposure time: 336 h
Method: OECD Test Guideline 207

2,4'-methylenediphenyl diisocyanate:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 1,000 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EL50 (Daphnia magna (Water flea)): 3.7 mg/l Exposure time: 48 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): >= 10 mg/l Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211
Toxicity to microorganisms	:	EC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209
Toxicity to soil dwelling organisms	:	NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg Exposure time: 336 h Method: OECD Test Guideline 207

Ecotoxicology Assessment

Acute aquatic toxicity	:	Toxic to aquatic life.

triethyl phosphate:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): > 100 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates	:	LC50: > 100 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water
Toxicity to algae/aquatic plants	:	EC50 (Desmodesmus subspicatus (green algae)): 901 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC (Daphnia magna (Water flea)): 31.6 mg/l Exposure time: 21 d Test substance: Fresh water Method: OECD Test Guideline 211
Toxicity to microorganisms	:	(Pseudomonas putida): 2,985 mg/l Exposure time: 0.5 h Test Type: static test

Test substance: Fresh water

Persistence and degradability

Components:

4,4'-methylenediphenyl diisocyanate:

Biodegradability : aerobic
Inoculum: activated sludge, non-adapted
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301F
Test substance: Fresh water

Stability in water : Degradation half life (DT50): 20 hrs (25 °C)
Remarks: Fresh water

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Biodegradability : Inoculum: Domestic sewage
Concentration: 30 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: Inherent Biodegradability: Modified MITI Test (II)

2,4'-methylenediphenyl diisocyanate:

Biodegradability : Inoculum: Domestic sewage
Concentration: 30 mg/l
Result: Not biodegradable
Biodegradation: 0 %
Exposure time: 28 d
Method: Inherent Biodegradability: Modified MITI Test (II)

triethyl phosphate:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 301C

Inoculum: activated sludge
Result: Inherently biodegradable.
Biodegradation: 98 %
Exposure time: 28 d
Method: OECD Test Guideline 302B

Stability in water : Degradation half life (DT50): 5.5 yr (25 °C) pH: 7

Remarks: Fresh water

Bioaccumulative potential

Components:

4,4'-methylenediphenyl diisocyanate:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Exposure time: 28 d Concentration: 0.08 µg/l Method: OECD Test Guideline 305 Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water	:	log Pow: 4.51 (72 °F / 22 °C) pH: 7 Method: OECD Test Guideline 117

Benzene, 1,1'-methylenebis[isocyanato-, homopolymer:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water	:	log Pow: 8.56 (68 °F / 20 °C)

2,4'-methylenediphenyl diisocyanate:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 200 Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water	:	log Pow: 4.51 (68 °F / 20 °C) pH: 7 Method: OECD Test Guideline 117

triethyl phosphate:

Bioaccumulation	:	Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 0.5 - 0.8 Exposure time: 42 d Test substance: Fresh water Method: semi-static test
Partition coefficient: n-octanol/water	:	log Pow: 1.11 Method: Partition coefficient

Mobility in soil

Components:

4,4'-methylenediphenyl diisocyanate:

Distribution among environmental compartments	:	log Koc: 4.5 Method: QSAR
Stability in soil	:	Soil temperature: 72 °F / 22 °C

Dissipation time: 24 h
Method: OECD Test Guideline 307

Other adverse effects

Product:

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG
Not regulated as dangerous goods

IATA-DGR
Not regulated as dangerous goods

IMDG-Code
Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

49 CFR

UN/ID/NA number	:	NA 3082
Proper shipping name	:	Other regulated substances, liquid, n.o.s. (Methylene Diphenyl Diisocyanate)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171

Marine pollutant : no

Special precautions for user

Remarks : 49CFR: no dangerous good in non-bulk packaging

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
4,4'-methylenediphenyl diisocyanate	101-68-8	5000	7575

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Respiratory or skin sensitisation
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-methylenediphenyl diisocyanate	101-68-8	>= 50 - < 70 %

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 112 (40 CFR 61):

4,4'-methylenediphenyl diisocyanate	101-68-8

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AIIC : On the inventory, or in compliance with the inventory

NZIoC : On the inventory, or in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : All substances listed as active on the TSCA inventory

Inventories

AIIC (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TECI (Thailand), TSCA (USA)

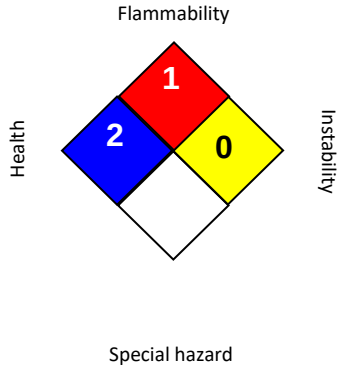
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

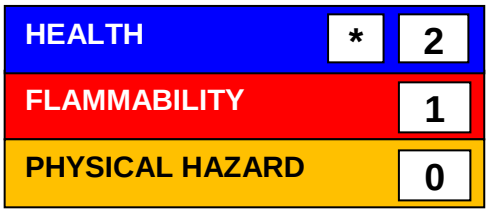
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Liquid decontaminants (percentages by weight or volume) :
Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.
Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)

Revision Date : 05/02/2022

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. Table Z-1-A Limits for Air Contaminants (1989 vacated values)

OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
NIOSH REL / TWA	:	Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / C	:	Ceiling value not be exceeded at any time.
OSHA P0 / C	:	Ceiling limit
OSHA Z-1 / C	:	Ceiling

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

Safety Data Sheet

1. Product and Company Identification

Product Name: **Arathane® 5753HVB**
Material Uses: Adhesive, encapsulant, coating, & casting material
(M)SDS#: 5753HVB-20160822
Validation Date: Aug-22-2016
Supplier/Manufacturer: Specialty Polymers & Services, Inc. (SP&S, Inc.)
27822 Fremont Court
Valencia, California (CA) 91355, U.S.A.
Non-emergency phone number: (661) 294-1790 (7AM – 5PM PST)
E-mail: msds@spolymers.com

In case of emergency: Chemtrec (800) 424-9300 or (703) 527-3887

2. Hazards Identification

GHS CLASSIFICATION OF SUBSTANCE OR MIXTURE:

Eye damage: Category 1, H318

GHS LABEL ELEMENTS:

HAZARD SYMBOLS:

SIGNAL WORDS: DANGER!

HAZARD STATEMENTS:

H318 Causes serious eye damage

PRECAUTIONARY STATEMENTS:

PREVENTION:
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mists.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P273 Avoid release to the environment.
P280 Wear protective gloves, clothing, and eye/face protection.

RESPONSE:
P301+P330+P331+P312 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call POISON CENTER and/or doctor if you feel unwell.
P303+P361+P634+P353+P352 IF ON SKIN (or hair): Take off immediately all contaminated clothing and wash before reuse. Rinse skin with water/shower. Wash with plenty of soap and water.
P333+P313 If skin irritation or rash occurs: Get medical attention.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 IF exposed or concerned: Get medical attention.
P391 Collect spillage.

STORAGE:
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

DISPOSAL: P501 Dispose of contents and containers in accordance with local, regional and international regulations.

Precautionary statements are listed according to the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS) – Annex III

See toxicological information (section 11)
General Information: Read entire MSDS for a more thorough evaluation of the hazards

3. Composition / Information on Ingredients

Name	CAS Number	%
Ethoexadiol	94-96-2	10% – 20%
2-Propanol-1,1'-Phenylaminobis	3077-13-2	1% – 10%

Amounts specified are typical and do not represent a specification. Remaining components are proprietary, non-hazardous, and/or present at amounts below reportable limits.

4. First Aid Measures

Eye Contact:	Check for and remove any contact lenses. Immediately flush eyes for at least 15 minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. Get immediate medical attention.
Skin Contact:	In case of contact, wash affected areas with plenty of water, and soap, if available, for several minutes. Remove and clean contaminated clothing and shoes before re-use. Get medical attention if irritation occurs.
Inhalation:	Move exposed person to fresh air. If not breathing, give artificial respiration or oxygen. If breathing is difficult, transport to medical care and, if available, give supplemental oxygen. Loosen tight clothing such as a collar, tie, belt, or waistband. Get immediate medical attention.
Ingestion:	Wash out mouth with water. If swallowed dilute by giving two (2) glasses water to drink. Do not induce vomiting until direct to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention.
Note to physician:	No specific treatment. Treat symptomatically. Call poison control center if large quantities were ingested

5. Fire-Fighting Measures

Flash point:	232°C (450°F) Pensky-Martin closed cup
Hazardous Thermal Decomposition Products:	Decomposition products may include the following materials: carbon dioxide, carbon monoxide, halogenated compounds, metal oxides and other oxides.
Extinguishing Media:	Carbon dioxide, foam, dry chemical, water spray as suitable for the surrounding fire.
Special Exposure Hazards:	Promptly isolate the scene by removing all persons from the vicinity of the fire. No actions shall be taken involving any personal risk or without suitable training.
Special Protective equipment for fire-fighters:	No Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental Release Measures

Personal Precautions:	No actions shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering area. Do not touch or walk through spilled material. Avoid breathing vapor or mist and provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).
Environmental Precautions:	Avoid dispersal of spilled material and runoff that leads to contact with soil, waterways, drains, and sewers. Inform the relevant authorities if the product has caused environmental pollution.
Methods of Clean Up:	Stop leak if without risk. Move containers from spill area. Approach spill from up wind if possible. Prevent spill from entering sewers, rivers and other water courses, basements, or confined areas. Wash into effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material (e.g. sand, earth, vermiculite, or diatomaceous earth) and place in container for disposal according to local regulations. Dispose of only using a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see section 1 for emergency contact information.

7. Handling and Storage

Handling:	Wear appropriate personal protective equipment (see Section 8) when handling. Eating, drinking, and smoking should be prohibited in areas where chemical are handled, stored, or processed. Workers should wash hands and face before eating, drinking, and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should be employed in processes where this material is used. Keep in the original container or a suitable alternate made from a compatible material. Keep all containers tightly closed when not in use. Empty containers retain product residue and should be disposed of properly. Do not reuse empty containers for other purposes or to hold other materials.
Storage:	Store in accordance with local regulations. Store in original containers, at 10°C - 35°C. Keep away from incompatible materials (see Section 10) and food and drink. Keep all containers tightly closed when not in use and tightly re-seal after use. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

8. Exposure Controls / Personal Protection

Recommended Monitoring Procedures:	If this product contains ingredients with exposure limits, personal, workplace, atmospheric, or biological monitoring may be required to determine the effectiveness of the ventilation system or other control measures and/or to determine whether it is necessary to use respiratory protective equipment. It will also be necessary to reviewed national guidance documents for determining how to handle and relevant Hazardous Substances
Engineering measures:	No special ventilation requirements are necessary for this product. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation, or other engineering controls to keep worker exposure below the recommended or statutory limits
Hygiene measures:	Wash hands, forearms, and face thoroughly after handling any chemical products, before eating, smoking, and using the lavatory and at the end of the work period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal Protection

Respiratory:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Hands:	Chemical Resistant, impervious gloves that comply with an approved safety standard should be worn at all times when handling chemical products if a risk assessment indicates that this is necessary. Consider the parameters specified by the glove manufacture and check gloves during use to ensure they are retaining their protective properties.
Eyes:	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, or dusts. If contact is possible use chemical splash googles unless a higher degree of protection is required.
Skin:	Personal Protective equipment for the body should be selected based on the task being performed and the risks involved. Typical protective equipment includes non-absorbent lab coats, disposable protective sleeves, coats, or whole body suits. See a safety specialist to determine the appropriate level of protection for your task.
Environmental Exposure Controls:	Emissions from ventilation or work processes should be checked to ensure they comply with the requirements of environmental regulations. In some cases, fume scrubbers, filters, or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

9. Physical and Chemical Properties

Appearance:	Clear to milky liquid	Odor	Mild hydrocarbon
Boiling Point:	N/A	Freezing Point:	N/A
Flash Point:	232°C (449.6°F) close cup	pH:	N/A
Auto-ignition Temperature:	N/A	Flammable Limits:	N/A
Vapor Pressure:	<1 mm Hg at 25°C (77°F)	Water Solubility:	Partially soluble
Specific Gravity:	0.92	Vapor Density:	>1 (Air = 1)
Evaporation Rate:	<1 (butyl acetate =1)	VOC:	10 g/ L (estimated)
Viscosity:	4000 cps		

10. Stability and Reactivity

Chemical Stability: This product is stable, under normal conditions of storage and use, hazardous reactions will not occur.
Hazardous Polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.
Conditions to Avoid: High temperatures and exposure to strong oxidizing agents, acids, and bases
Hazardous Decomposition Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological Information

Acute Toxicity

Product/Ingredient Name	Test	Endpoint	Species	Result
Ethoexadiol		LD50 Oral	Rat	1400 mg/kg
Ethoexadiol		LD50 Dermal	Rabbit	2000 mg/kg
2-Propanol-1,1'-Phenylaminobis	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit	>2000 mg/kg
2-Propanol-1,1'-Phenylaminobis	OECD 420 Acute Oral Toxicity – Fixed Dose	LD50 Oral	Rat	3800 mg/kg

Irritation / Corrosion

Product/Ingredient Name	Test	Species	Result
Ethoexadiol		Rabbit	Skin – mild irritant
Ethoexadiol		Rabbit	eye – severe irritant
2-Propanol-1,1'-Phenylaminobis			Skin – mild irritant
2-Propanol-1,1'-Phenylaminobis			Eyes – severe irritant

Sensitizer

Product/Ingredient Name	Test	Species	Result
Not available			

Mutagenicity

Product/Ingredient Name	Test	Result
Not available		

Conclusion/ Summary: the weight of scientific evidence indicates that the components of this product are not genotoxic

Carcinogenicity

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC, ACGIH,NTP or OSHA or :

Reproductive Toxicity

Product/Ingredient Name	Test	Species	Maternal Toxicity	Fertility	Developmental Effects
Not available					

Teratogenicity

Product/Ingredient Name	Test	Species	Results
Not available			

Potential Acute Health Effects

Inhalation: May give off gas that is irritating to the respiratory system.
Ingestion: May cause burns to mouth, throat, and stomach
Skin Contact: Slightly irritating. No known critical hazards.
Eye Contact: Severely irritating to eyes

Potential Chronic Health Effects

Product/Ingredient Name	Test	Endpoint	Species	Results
None Known				

General: Once sensitized, an allergic reaction may occur when subsequently exposed to very low levels
Target Organs: No known significant effects or critical hazards
Carcinogenicity: No known significant effects or critical hazards
Mutagenicity: No known significant effects or critical hazards
Teratogenicity: No known significant effects or critical hazards
Developmental Effects: No known significant effects or critical hazards
Fertility Effects: No known significant effects or critical hazards

12. Ecological Information

Environmental Effects: No known significant effects or critical hazards.

Aquatic Ecotoxicity

Product/Ingredient Name	Test	Endpoint	Exposure	Species	Result
Not available					

Persistence and Degradability

Product/Ingredient Name	Test	Period	Result
Not available			

Product/Ingredient Name	Aquatic half-life	Photolysis	Biodegradability
Not available		-	

Bioaccumulative potential

Product/Ingredient Name	Log P_{ow}	BCF	Potential
Not available			

Other adverse effects: No known significant effects or critical hazards

Other information: BOD5: Not determined COD: Not Determined TOC: Not determined

13. Disposal Consideration

Waste Disposal Method: Disposal of this products, solutions, and by-products should at all times comply with the requirements of environmental and waste disposal legislation and any regional or local authority requirements. Dispose of surplus, non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed on untreated to the sewer system unless this is complaint with all applicable laws and regulations. Incineration by an approved and licensed contractor is the most common disposal method. Packaging materials that and absorbents containing the product can typically be landfilled or incinerated. Contact local authorities to determine the proper means of disposal in your area.

14. Transport Information

Not regulated for transportation purposes under 49CFR (US DOT), TDG (Canada), IATA, and IMDG regulations.

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This product is considered to be a hazardous chemical under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Resource Conservation and Recovery Act (RCRA): This product is considered to be a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 304 - CERCLA: This product does not contain chemicals regulated under Section 304 as extremely hazardous substance(s) for emergency release notification ("CERCLA" List):

SARA Title III: Section 311/312 - Hazard Communication Standard (HCS): Immediate (acute) health hazard

Delayed (chronic) health hazard

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contains) a toxic chemical for routine annual Toxic Chemical Release Reporting under section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: All chemical(s) comprising this product are listed on the TSCA inventory.

TSCA Section 12(b) - Export Notification: This product does not contain chemicals which are subject to Section 12(b) export notification:

State Regulations:

California Proposition 65: ⚠ **WARNING**: This product can expose you to chemicals including vinylcyclohexene, 1,3-butadiene, which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

International Regulations:

REACH Status (EC 1907/2006): This material has been registered, pre-registered, or is otherwise exempt from registration under REACH.

REACH Annex XIV (SVHC): No listed components as of validation date

Reach Annex XVIII (Restrictions on the manufacture, placing on the market & use of certain dangerous substances, mixtures, and articles): No list components as of validation date

WHMIS: Class D-2B: Material causing other toxic effects
Class E: Corrosive Material

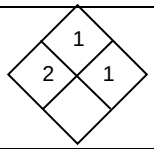
International Lists:

Australia Inventory (AICS):	all components are listed or exempt	Malaysia Inventory (EHS register):	not determined
Canadian Inventory (CEPA-DSL):	all components are listed or exempt	New Zealand Inv. of Chem. (NZIoC):	all components are listed or exempt
China Inventory (IECSC):	all components are listed or exempt	Philippines Inventory (PICCS):	all components are listed or exempt
Japan Inventory (ENCS):	all components are listed or exempt	Taiwan Inventory (CSNN):	not determined
Korea Inventory (ECL):	all components are listed or exempt		

16. OTHER INFORMATION

Hazardous Material Information System (HMIS) - USA	
Health	2
Flammability	1
Physical Hazards	1
Personal Protection	C*

National Fire Protection Association (USA):



*suggested minimum personal protection equipment. End user must determine appropriateness of these suggestions for their applications and usage conditions.

Reason Issued: New release
Prepared By: C. Meyer **Approved By:** **C. Meyer** Title: Vice President

NOTICE TO READER: While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF PRODUCTS FOR THE USER'S PARTICULAR PURPOSE(S).

THIS PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

NOTE: Arathane® is a registered trademark of Huntsman Advanced Materials. SP&S is the Authorized Distributor for the Arathane® 5753A/B(LV) and the manufacturer of Arathane® 5753HVB. Huntsman Advanced Materials does not in any endorse or certify any of the information presented herein, which is supplied solely by SP&S.